

Material - ASTM A732 14Q

Standard Specification for Castings, Investment, Carbon and Low Alloy Steel for General Application, and Cobalt Alloy for High Strength at Elevated Temperatures

Group - Ferrous Mild Steel Alloys

Sub Group - ASTM A732 / A7323M Casting, Investment, Carbon and Low Alloy Steel for General Application Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.250 - 0.350		
Silicon	Si %	0.200 - 0.800		
Manganese	Mn %	0.650 - 0.950	Annealing or Normalising or Hardening + Tempering	
Phosphorus	Р%	0.040 max.		
Sulphur	S %	0.045 max.		
Chromium	Cr %	0.400 - 0.700		
Nickel	Ni %	0.400 - 0.700		
Molybdenum	Mo %	0.150 - 0.250		
Copper	Cu %	0.500 max.	Mechanical Properties	
Tungsten	W %	0.100 max.	Tensile Strength in Mpa	1030 min.
other	Ot %	1.000 max.	Yield Strength in Mpa	793 min.
Iron	Fe %	Balance	Elongation in %	7 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardne <mark>ss in BHN</mark>	-
-	-		Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
8630	AISI	USA	Steel	
8630	SAE	USA	Steel, Bar, Forging, Ring and Tube	
8630	AMS	USA	Steel	
J13051	UNS	USA	Casting	
8632	AISI	USA	Steel	
8632	SAE	USA	Steel	
J13049	UNS	USA	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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